

CM Installs First 2 Rotor Liberator

CM is pleased to announce the sale and installation of a new and unique **“Zero Waste” System**. This complete turn-key system was installed in Charles City, Virginia and is operated by Green Zone Investments, LLC /dba Tire Recyclers, Inc. The system consists of a CM Dual Speed Tire Shredder and a newly designed CM2R Liberator.

As a result of the enormous success realized by CM from the CM4R Liberator, the CM Design Team has designed a new, smaller, more affordable version of the larger machine.

Like its big brother, the CM2R Liberator’s unique design allows it to separate the wire from rubber tires in the purest, cleanest form possible, allowing processors to generate revenue streams from both rubber and wire. Its serrated knife design increases linear inches of cut, which means more cutting surface.

The larger screen area allows efficient screening of sized material. These two factors are critical in allowing the CM Liberator to achieve greater production. The internal wear surfaces are lined with replaceable wear liners that are easily changed when worn. This exclusive feature of the CM Liberator eliminates the need for maintenance welding and results in greater machine “uptime”.



New CM 2R Liberator on site at Tire Recyclers Inc.

The system in Virginia is designed specifically, to produce a high grade, quality tire derived fuel with minimal steel content. Fuel chips are produced with the shredder and heavily steel laden material is separated from the TDF stream and diverted to the Liberator. The Liberator then reprocesses the material to remove the steel for resale and produces a wire free ground rubber product to be sold into higher value added markets.

The system is capable of processing passenger car and truck tires at production rates of 14,000 lbs. per hour. It is a dual stage system that can be easily expanded as the markets for tire derived materials develop and expand. Both stages of the system can be operated independently to maximize efficiency, throughput and product quality. As a result, the customer is able to maximize market potential for TDF, Steel and Ground Rubber.

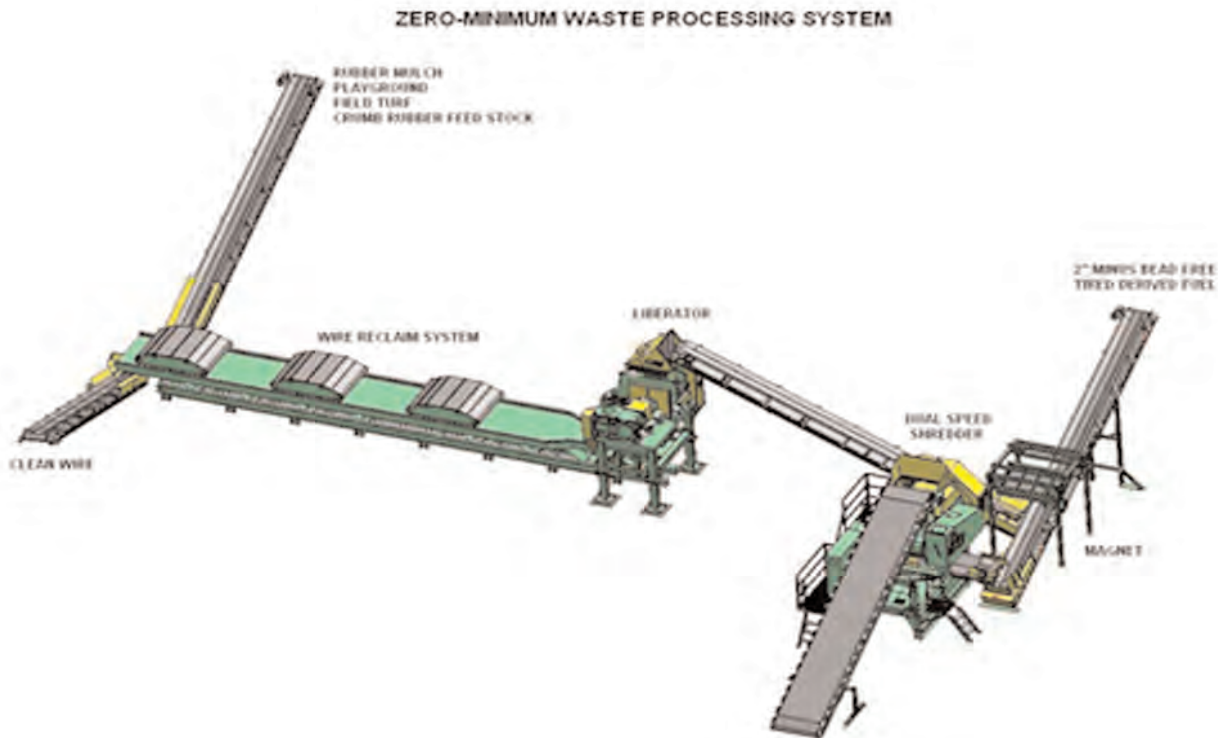
Combine all these features with the patent pending “flow-through” design that reduces pinch points and allows steel to purge through the process, and you have one of the most profitable tire wire liberating systems available.

For more information contact Rick Colyar CM Sales Manager 1(800) 848-1071.



The CM 2R Liberator

How to Maximize Your Profits - The Liberation Process and the Definition of a Zero Waste Processing System



In today's business of tire recycling we are constantly being driven to new challenges to develop processes that will maximize profits and leave the least amount of waste by-product for our landfills.

The ability to separate or "liberate" tire wire from steel in the cleanest form possible, is achieved by the introduction of the new CM 2 Rotor Liberator. Due to the enormous success in the Industry from the larger CM4R Liberator, a new, smaller, more affordable version has been created by CM. Similar to the larger version; the CM2R Liberator's unique design allows it to separate the wire from rubber tires in the purest, cleanest form possible. This allows the processor to generate revenue streams from both rubber and wire. The unit is capable of processing passenger car and truck tire material at production rates up to 14,000 lbs. per hour.

The CM2R Liberator has all of the same operational benefits of the larger version. Its serrated knife design increases linear inches of cut, which means more cutting surface and the larger screen area allows efficient screening of sized material. Both are critical factors in allowing the CM 2R Liberator to achieve greater production.

One of the most important benefits to this system is the

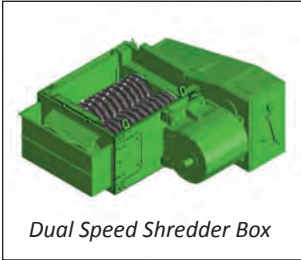
minimal amount of maintenance and downtime. By lining the internal wear surfaces with replaceable wear liners, a processor can easily change them when worn. This exclusive feature of the CM 2R Liberator eliminates the need for any maintenance welding and results in greater machine "uptime". All these features along with our exclusive patented process "flow-through" design that reduces pinch points and allows steel to purge through the process, gives you one of the most profitable tire wire liberating systems on the market today.

The CM2R Liberator can be applied to a variety of value added market applications. The unit has the ability to produce; TDF, Mulch, Playground Rubber, Coarse Ground Rubber and Clean Salable Steel.



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Minimize Costly Equipment Down Time



CM is pleased to introduce the **CM Box Swap Program**.

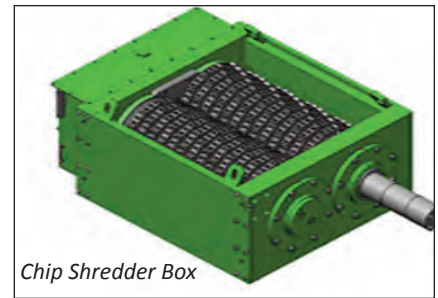
Quickly and easily “swap” your old assembly for a newly rebuilt unit. The box assembly comes completely refurbished and includes: New shaft assemblies, new main bearings, seals, seal carriers, knives, bolts and tie bars.

Gears are fully inspected and the unit is freshly painted. Complete with 6 month warranty.

Now available for the CM Dual Speed Shredder & Chip Shredder Systems.

For details contact:
Scott Wilson
U.S – 1 800-848-1071, extension 24
International -

+941-755-2621, extension 24,
or via email: Scott.Wilson@cmworks.com



CM Europe Adds Service Component



Jaap Vermue, New Sales Technician along with Martin Rots, Sales Manager, representing Europe for CM Tire Recycling Division.

In 2007 CM Europe was borne and became a wholly owned subsidiary of Columbus McKinnon Corporation. Martin Rots a Dutch native and veteran of the waste and recycling industry with more than 15 years experience in size reduction and processing equipment, was chosen to lead CM sales and marketing efforts as Sales Manager – CM Europe.

Due to strong demand and Martin’s efforts, the subsidiary has flourished over the past three years. In order to continue to further support this effort and provide our European customers with the trademark service that CM is known for, CM has added a service component.

CM is proud to announce that Jaap Vermue will be joining CM to lead our service efforts in Europe..

Jaap a Dutch native as well, has over 15 years experience in manufacturing and servicing of size reduction equipment and has experience in all facets of service maintenance. Jaap has completed a two week training course at CM manufacturing operations in Sarasota, Florida earlier this year and has been outfitted with the tooling needed to service all CM products.

CM would like thank Martin for his hard work and persistence and welcome Jaap to our CM Europe team. We at CM strongly support their efforts and wish them continued success throughout Europe.

Maximize Your Profits - from page 2

The unit has the capability to process previously unsalable, contaminated waste material from other systems to produce clean marketable steel and rubber.

In addition, if you are currently processing tires solely for TDF, the CM2R Liberator will be a valuable addition to your operation. By adding the 2R Liberator to your existing line you can continue to process for TDF while creating a feed stock for the 2R Liberator resulting in a new line that will add valuable revenue sources in the clean steel and crumb rubber markets providing you with a complete, zero waste solution for all of your tire processing needs.

We hope you enjoyed our first edition of **Tire Recycling News**. Your ideas and comments are appreciated. Contact: Kaytee.Moran@cmworks.com

CM Trade Show News

CM is on the road both here and abroad to talk about the latest technologies in tire recycling equipment by attending trade shows and conferences in some of the most incredible cities around the world.

April - Pneushow Recaufair - Sao Paulo, Brazil



CM took part in the **Pneushow Recaufair** trade show in beautiful Sao Paulo, Brazil in April of this year.



The CM booth was busy with visitors in attendance from all parts of Central and South America.



Sales Representative, Alexandre Mozzer Xavier took time out to pose for a picture with one of the models during the show.

May - ISRI Convention & Exposition - San Diego, California USA



San Diego, CA was the place to be for the 2010 **ISRI Convention and Expo** May 5-7



CM Sales Team exhibited at ISRI along with attending seminars and conducting sales meetings with customers.



Martin Berkowitz, Trading Manager for Standard Industries in Ventura, CA was the winner of the IPOD Touch giveaway!

June - Reifen 2010, Messe Essen - Germany



Bahnhofplatz with Handelshof Hotel at night, Essen, Ruhr area, North Rhine-Westphalia.



Sales Executive for Europe, Martin Rots in front of the CM booth at Reifen Tire Expo held June 1-4, 2010

Look for CM to be exhibiting at the **Latin American & Caribbean Tyre Expo** in Panama City, Panama - July 8-11, 2010. The **Rubber & Recycling Expo** in Toronto, Canada, Sept 29-Oct. 1, 2010 and CM is sponsoring in part, this years **Scrap-to-Profit™ (STP) Conference** at the Peabody Hotel in Little Rock AR Nov. 3-4, 2010

CM Website Going Global-Translations in Nine Languages

In an ongoing commitment to provide the very best service to both new and existing customers worldwide CM Tire Recycling is expanding its website to global proportions by including translations in nine foreign languages.

The expansion of the website will allow a user to choose a language preference with the click of the mouse and see a mirror image of the website exactly as the English version. The site will also provide PDF downloads of all equipment brochures and engineering

drawings along with sales contact information for their geographic region.

The transformation will be ongoing throughout the coming year and is a combination of efforts including our international sales reps, the marketing and IS divisions and a translation service..

Check back often as we add these languages; Spanish, Italian, French, German, Russian, Portuguese, Korean, Japanese and Chinese.

CM Sarasota Operations - Comings & Goings

CM Celebrates the Retirement of Dave Stuhmiller - 31 Years



Dave at his desk during his last week at CM.

After 31 years of dedicated service to CM, David A. Stuhmiller announced that he is happily, ready to retire.

In 1978 Dave began with what was to become a long and successful engineering career with Columbus McKinnon Corp. As a graduate of the State University of NY at Buffalo holding a BSE in both Electrical and Mechanical Engineering, Dave's career with CM began in Tonawanda, NY as a Product Engineer in the R&D Facility. He was one of the first to move into the new Amherst headquarters as an Engineer in the Mining Chain Division and remained there until 1988 when he was offered the opportunity to transfer to Sarasota FL and assume the role of Engineering Manager for the CM Tire Recycling Division.

Dave has played a major role in the overall growth and product development that makes the CM Tire Recycling Division what it is today. We give credit to Dave for most of the current product line of recycling systems that we currently offer and he has been responsible for many redesigns and improvements as the needs and demands of the tire recycling industry grew. One of his first projects here in FL in the late 1980's was to redesign a portion of our core product – the Dual Speed Shredder. He designed the new one inch internal classifier that is now a part of that system today. In coming years his engineering talents provided us with the Primary Shredder in the late 1990's and the CM Liberator in 2004.

Other projects that Dave has played a key role in the development of include; redesigns of the CM electrical panels, conveyor systems and the birth of the CM Chip Shredder, and both the first and now the redesigned CM External Classifier system in 2009.

Dave has been a part of the CM Tire Recycling Division almost since its inception and the Company is successful today in large part to Dave's many contributions throughout the years. He has been a wonderful role model and successful leader within the Engineering Department and has been a strong mentor to each of the engineers that he has worked with.

Dave's retirement is official on June 18th and his first journey is a trip to Italy with his wife Elizabeth of 41 years.

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Dave- from page 5

Upon their return they plan to head up north to New Jersey to spend the summer and fall reconnecting with family which includes; son David and his wife Christine and two grandchildren Sarah and Nicholas, son Michael, and their youngest son Tim and wife Courtney. Before the snow begins to fly, they will be heading back to Sarasota to enjoy the sunshine and warmer weather and to rejoin his church's choir group.

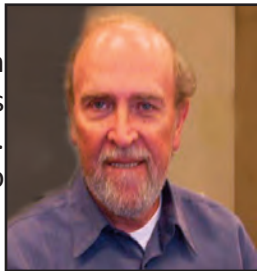
When asked about what he will miss most about CM he replied, "I will miss my work as an engineer as I love to design and build, but most of all I will miss my associations and long standing friendships that I have made over the years."

He will truly be missed by all of us.

Congratulations Dave!

Bon Voyage Don Kasarda

We bid a fond farewell to Don Kasarda, CM's Human Resources and Accounts Payable Manager. Don has decided to retire and do some traveling.



Don is heading north to spend some quality time with his family in Connecticut this summer then plans to head back to Florida in the fall to start making some extensive travel plans to destinations on his "bucket list!"

Don will be remembered here for his good natured demeanor and wicked sense of humor. We hope to see him from time to time when he is in town and we look forward to seeing some photographs from his travels.

Welcome Kenneth Jones New Controller

Kenneth Jones, a FL native hailing from Venice FL joined CM in May of this year.



As Controller he is responsible for all Human Resource Management and Accounting functions for the Division. Prior to joining CM, Kenneth worked as Controller for Winslow LifeRaft Co. in Lake Suzy, FL and for L-3 Communications in Sarasota.

Kenneth and his wife Gina along with four children; Courtney, Cullen - attends USF, Caleb 9 and Ethan 4 1/2. When not at work Kenneth enjoys the outdoors and all activities related to boating.

Welcome Aboard Kaytee Moran

Kaytee joined CM in January of this year as the Sales & Marketing Coordinator. Responsibilities include managing all marketing, advertising and public relations campaigns, along with providing overall sales support for the tire recycling division.



Kaytee received her education at Northwood University in MI and earned a dual BBA in Marketing and Management. Previous positions include BOAT/US and Oceanering Advanced Technologies.

A native of upstate New York, she prefers to have her feet firmly planted in Sarasota, Florida and enjoys all boating activities including fishing and sailing and cruising around the Gulf with her dog Madison.

CM Celebrates Birthdays & Anniversary's

Happy Birthday

Charles Astafan, General Manager - June
Phil Turner, Machinist - June
David Malozi, Welder, - June
Ziggy Kotlarczyk - July
Bruce Boucher - July

Joe Giron - July

John Roddy - July

Hilder Cardoso - July

Company Anniversary's

Joshua Spaulding - 5 years

Rodney Baker - 7 years